


PO31 UNIT ASSEMBLY

ITEM #	PART #	DESCRIPTION	QTY.
1	PO31-BA	PO31 BODY ASSEMBLY	1
2	27013	INSULATION, 19" x 33" x 2", F.G.	1
3	FY114-A	F SER. 330 OVEN BACK LINING ASSY.	1
4	27016	INSULATION, 22" x 33" x 2", F.G.	1
5	FY112	F SER. 330 OVEN TOP LINING	1
6	FR115R-A	F SER. SIDE LINING ASSY. - RIGHT	1
7	FR115L-A	F SER. SIDE LINING ASSY. - LEFT	1
8	21005	OVEN SIDE RACKS	2
9	FPY67	PO31 VALVE COVER	1
10	FY44B	F SER. 330 OVEN BOTTOM SPACER	2
11	FP130	F SER. PIZZA BACK-OUT PIPE BRACKET	1
12	PO31-M1	PO31 MANIFOLD ASSY.	1
13a	FP904-41	F SER. PIZZA 4" TUBING ASSY. - NAT.	1
13b	FP904-52	F SER. PIZZA 4" TUBING ASSY. - L.P.	1
14	16000	MIXER, AIR - ROUND	1
15	16013	BURNER, CAST IRON "H" LARGE	1
16a	17002-A	PILOT HEAD CONTROL ASSY. - NAT.	1
16b	17003-A	PILOT HEAD CONTROL ASSY. - L.P.	1
17	23018	HANDLE, F330 OVEN DOOR - 1-1/4" DIA.	1
18a	F3226-24B	CONTROL, NATURAL GAS REGULATOR	1
18b	F3226-24B	CONTROL, PROPANE GAS REGULATOR	1
19	FR157	F SER. OVEN THERMO. BULB BRACKET	1
20	FY31	F SER. 330 DOOR LINING	1
21	27044	INSULATION, 16" x 32" x 1/8", SHEET	1
22	FY32-A	F SER. 330 INNER DOOR ASSY.	1
23	27010	INSULATION, 16" x 32" x 2", F.G.	1
24	FY30	F SER. 330 MAIN DOOR	1
25	FR30H	HOOK, OVEN DOOR	2
26	FY111-A	F SER. 330 BOTTOM LINING ASSY.	1
27	FR64	F SER. OVEN BAFFLE PLATE	1
28	FR32P	OVEN HINGE PIN	2
29	13030	WASHER, 1/4" BLACK FIBER	2
30	23008	SPRING, OVEN DOOR - #42	2
31	FPY60	PO31 CONTROL PANEL	1
32	21032	PO31 TRANSITE	2
33	18030	KNOB, F SER. BIG MANUAL, ON-OFF	1

DATE	REV. NO.	REVISIONS	CHG. BY
10/03	D	UPDATED PER B.O.M.	MCD
5/02	C	UPDATED PER B.O.M.	MCD
3/01	B	CHGD. FOR MANUAL	MCD

DR. BY. MCD	DATE 9/98	 COMSTOCK CASTLE STOVE CO. DEPARTMENT OF ENGINEERING 119 W. WASHINGTON QUINCY, ILL. 62306	BLANK	
CHK.	DATE		GAGE	QTY.
APPR.	DATE	TITLE PO31 UNIT ASSEMBLY	MATERIAL WEIGHT	
SCALE	NTS	PART NO. PO31		